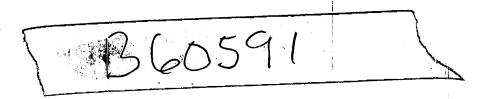
Work	Orde	r ID	60598
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Page 1

Thursday, July 15, 2010 10:21:49 AM Item ID: D206-642-312 Accept Setup Start **Revision ID:** Stop Skidtube RH Item Name: Start Qty: 1.00 **Start Date:** 7/15/2010 **Cust Item ID:** Req'd Qty: 1.00 Required Date: 7/22/2010 **Customer:** Reference: Run Start Date 10-7-15 Tooling: Approvals: Date: Stop Date: QC: SPC (Y/N): Date: Operation Sequence ID/ Set Up/ Reject Tool ID Tool # Plan Accept Reject Insp. Description **Work Center ID Run Hours** Code Qty Qty Number Stamp **Draw Nbr Revision Nbr** IIN-D206-642 N 100 0.00 1 BG 20/07/26 DOCUMENT CONTROL 0.00 Memo Photocopy bluefile and create labels per PPP D206-642-312 CHG006 Document Control 16.7.2651 110 Pick Kit 0.00 Packaging 0.00 Memo Packaging 120 QC4-100% Inspect kits for completeness 0.00 8,86865 0.00 Memo Quality Control



Dart Aerospace Ltd W/O: **WORK ORDER CHANGES** Approval Approval QC Inspector **STEP** PROCEDURE CHANGE By **d**ty DATE Date Chief Eng / Prod Mgr Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: Date: _____ Resolution: _____ QA: N/C Closed: ____ Date: WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B **Sign &** Verification | Approval | Approval **Description of NC** DATE STEP Action Description

DAIL	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section (Chief Eng	QC Inspector
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Work Order ID 60598

Thursday, July 15, 2010 10:21:49 AM



Page 2

Item ID:

D206-642-312

Accept

Setup Start



Revision ID:

Item Name:

Skidtube RH

Start Date: 7/15/2010

Start Qty: 1.00

Required Date: 7/22/2010

Req'd Qty: 1.00



Cust Item ID:

Customer:

Tool ID

Reference:

Approvals:

QC:

Process Plan: _____

Date: Tooling:

SPC (Y/N):

Set Up/

0.00

0.00

Run Hours

Date:

Date:

Tool # Plan

Code

Run

Start

Stop



Stop

Sequence ID/

Work Center ID

130

Packaging

Packaging

Operation Description

Packaging

Memo

Identify and pack for shipping as per PPP D206-642-312 Location:

Date: _____

PPP Rev:

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Accept

Reject Insp. Number Stamp

Oty

Qty

Reject

W/O:	WORK ORDER CHANGES								*	
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qy	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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DATE	STEP	Description of NC		Corrective Action Section	on B	Verific			Approval	
	J	Section A	Initial Chief Eng	Action Description Chief Eng	Date	Secti	on C	Chief Eng	QC Inspector	
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Thursday, July 15, 2	2010 10:21:53 AM						I					1	agt 1
Work Order ID: 60	0598	· · · · · · · · · · · · · · · · · · ·					·i			***************************************			1
Parent Item: D	206-642-312											. *	U
Parent Item Name:	Skidtube RH					1112(11213 1121 123)			tart Date: Start Qty:			ed Date: 7/22/20	10
Comments:	IPP Rev: J□ 05.10. IPP Rev:K 07-12 IPP Rev:L 08-09- Rev:M 09-03-02 IPP Rev:N 09-03-1 as per REV.N DD	2-04 ECN 1080j 29 as per DSI942 as per DSI9440 ro 03 as per DSI942	p Di 21 DD ev.a ve 21 rev.l	D verified by verified by: EC b verified by:	y:ec EC IPP	ev:O	ļ					!	
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per	Kit Total Qty	Qty Issued	Date Sta	itus
D206-642-341 Replacement Skidtube		Manufactured	No			110	Each	3.0000		1360	3 91	10/8/25	
				Location	<u>1</u>	Loc (<u>)</u>	Loc Code					
				FG081			3					* •	ı
and the					36550 44043 44044		1 1 1 1						
D206-648-013 C GHW Modification	H0082	Manufactured	No			110	Each	1.0000	<u>-1</u>	B 608	3 79	10.7.2	6\$ J
OTTW Woodineation				<u>Location</u>	•	Loc C) to	Loc Code					,
				FG120	<u>-</u>	1000	1	<u>Loc Couc</u>					
					59234		1		•		_	1	
D2932-2 Saddle RH Out, 206		Manufactured	No	4		110	Each	13.0000	1	′ 1	10・ア・フ	raf	
				<u>Location</u> ST421	<u>.</u>	<u>Loc (</u>	<u>2ty</u>	Loc Code					
				07.440	53329		3				- .		
				ST428	58266		10				.	1	
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W/O:	<u> </u>		WORK ORDER CHANGES								
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Part No	:	PAR #:	Fault Cat	egory:	NCR:	Yes N	lo DQA	: _	Date: _		
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector	
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Thursday, July 15, 2010 10:21:53 AM

Work Order ID: 60598 Parent Item: D206-642-312 Parent Item Name: Skidtube RH Required Date: 7/22/2010 Start Date: 7/15/2010 Start Qty: 1.00 Required Qty: 1.00 D2933-2 Manufactured No 110 5.0000 Each Saddle RH In, 206 Location Loc Qty Loc Code ST428 52587 53330 D2938-2 . Manufactured No 110 Each 8.0000 Saddle RH Out, 206 Location Loc Oty Loc Code ST421 3 53332 ST428A 58269 D2939-2 Manufactured No 110 Each 7.0000 Saddle RH In, 206 Location Loc Qty Loc Code ST428A 53334 3 58268 58535

Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval Approval** Qty **STEP** By Chief Eng / DATE PROCEDURE CHANGE Date QC Inspector Prod Mar Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____ Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____ WORK ORDER NON-CONFORMANCE (NCR) NCR: **Corrective Action** Section B Verification **Description of NC Approval Approval** DATE **STEP** Sign & **Action Description** Initial Section C Chief Eng QC Inspector Section A Date Chief Eng Chief Eng

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	Thursday, July 15, 2010 10:21:54 AM Work Order ID: 60598			I BRIBI GIJIB (BIG) JOH IGGI				
	Parent Item: D206-642-312			1 8 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				1
	Parent Item Name: Skidtube RH					1	Start Date: 7/15/2010 Start Qty: 1.00	Required Date: 7/22/2010 Required Qty: 1.00
5	AN3-41A Bolt	Purchased	No		110	Each I	332.0000 8 18	
	D2652	Manufactured	No	Location ST354 112431 114382 114522 114941	<u>Loc</u>	332 32 50 50 200	Loc Code	
5	Bushing	Manuractured	NO			Éach	249.0000 16 16 16 16 16 16 16 16 16 16 16 16 16	2008
	MS21042L3 '	Purchased	No	Location FG 31985 ST021 58176 59109	<u>Loc</u>	20ty 44 44 205 42 163 Each	2,684.000 8 8	· · · · · · · · · · · · · · · · · · ·
-	Nut			Location ST300 112385 114523 114718 114784	<u>Loc</u>	2684 4 204 476 2000	Loc Code	
5	AN960JD10 NAS1149D0363J	Purchased	No		110	Each	0.0000 8 1 8 MUS(07	147/265
	Thursday, July 15, 2010 10:21:54 AM			Shop Pac	ket Print		<u>.</u>	Page 3

Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval Approval STEP DATE PROCEDURE CHANGE By Date Qtv Chief Eng / QC Inspector Prod Mgr Part No: ______ PAR #: _____ Fault Category: ______ NCR: Yes No DQA: ___ Date: ____ Resolution: _____ Disposition: _____ QA: N/C Closed: ____ Date: ____ WORK ORDER NON-CONFORMANCE (NCR) NCR: Corrective Action Section B Action Description Sign & Verification Approval Approval **Description of NC** DATE STEP

DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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Dart Aerospace Ltd WORK ORDER CHANGES W/O: Approval **Approval** PROCEDURE CHANGE DATE STEP By Date Qtv Chief Eng / QC Inspector Prod Mar Part No: ______ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ___ Date: ____ Resolution: _____ Disposition: ____ QA: N/C Closed: ____ Date: _____ **WORK ORDER NON-CONFORMANCE (NCR)** NCR: **Corrective Action** Section B **Description of NC** Verification **Approval Approval** DATE **STEP** Sign & **Action Description** Initial Section A Section C Chief Eng QC Inspector Date Chief Eng Chief Eng

Picklist Print Page 5 Thursday, July 15, 2010 10:21:54 AM Work Order ID: 60598 Parent Item: D206-642-312 Parent Item Name: Skidtube RH **Start Date: 7/15/2010** Required Date: 7/22/2010 Start Qty: 1.00 Required Qty: 1.00 MS21042L4 \ No 4,191.000 12. -Purchased 110 Each Location Loc Oty Loc Code ST300 4191 113422 68 28 114523 114718 95 114784 2000 115108 2000 D3407-043 Manufactured No 110 Each 38.0000 Tow Ring Location Loc Qty Loc Code ST464 38 50176 50387 20 53351 12 D3456-1 Manufactured No 110 Each 56.0000 Washer Loc Qty Location Loc Code ST058 56 56

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DATE	STEP	PRC	CEDURE CH	ANGE	Ву	Dat	e Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Ca	tegory:	_ NCR: Ye	s No	DQA:	Date: _	
	R	esolution:	Disposit	ion:	_ QA: N/C	Closed	:	Date: _	_
NCR:		\	WORK OR	DER NON-CONFORMA	ANCE (NO	CR)		• •	•
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Description Chief Eng	ion B Sig	n &	erification Section C	Approval Chief Eng	Approval QC Inspector
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	Work Order ID: 60598	IVI.				(
	Parent Item: D206-642-312 Parent Item Name: Skidtube RH				,	Start Date: 7/15/2010 Start Qty: 1.00	Required Date: 7/22/2010 Required Qty: 1.00
5	D3457-1	Manufactured	No	110	Each	63.0000 2 2	107.268
6	MS21043-4	Purchased	ST059 No Location FG ST301	32409 45913 52981 110 104603	10 10 10 153 2 51 Each 20c Oty 40 40 1243 25 8	1,283.000 1 1 1 1 Loc Code	10.7268
ζ	AN4C5A	Purchased	No Location ST346	113069 114348 114523 114784 . 110 110552 112243	8 410 500 300 Each 	513.0000 1 1 1 Loc Code	16.7. 20
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DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cat	tegory:	_ NCF	: Yes N	lo DQ	A :	Date: _	
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DATE STEP Description of NC					tion B	0:	Verific	ation	Approval	Approval
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Picklist Print Page 7 Thursday, July 15, 2010 10:21:54 AM Work Order ID: 60598 Parent Item: D206-642-312 Parent Item Name: Skidtube RH Required Date: 7/22/2010 Start Date: 7/15/2010 Start Qty: 1.00 Required Qty: 1.00 AN960C416 · NAS1149C0463 Purchased 110 Each 113.0000 Location Loc Qty1 Loc Code ST346 113 113 100993 D3413-1 Manufactured No 110 Each 31.0000 Ring Location Loc Qty Loc Code ST473 31 51586 23¹ 53446 58524 7_{i} -D2712 Manufactured No 110 Each 193.0000 Set Screw Location Loc Oty Loc Code FG 50 50 29962 ST022 143 | 16400 20 123 Thursday, July 15, 2010 10:21:54 AM **Shop Packet Print**

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Dart Aerospace Ltd WORK ORDER CHANGES W/O: **Approval Approval STEP** DATE PROCEDURE CHANGE By Date Qty Chief Eng / QC Inspector Prod Mgr Part No: _____ PAR #: ____ Fault Category: _____ NCR: Yes No DQA: ____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
		Description of NC		Corrective Action Section B		Verificatio	Approval	Annua (
DATE	E STEP Description of NC Section A		Initial Action Description Sign & Chief Eng Date		Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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Resolution: _____ Disposition: _____ QA: N/C Closed: ____

Date: _____

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Thursday, July 15, 2010 10:21:54 AM

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Work Order ID: 60598

Parent Item:

D206-642-312

Parent Item Name:

Skidtube RH



Start Date: 7/15/2010

Required Date: 7/22/2010

Start Qty: 1.00

Required Qty: 1.00

D2934

Saddle Spacer

Manufactured

110

Each

70.0000

Loc Code

2

10.7.26

D2935

Saddle Spacer

Manufactured No Location Loc Qty FG 31929 ST031 59641 64 110 Each

56.0000

Location Loc Qty ST028 45 59642 45 ST031 11 1 i 50211

Loc Code

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W/O:									
DATE	STEP	PR	OCEDURE CHAP	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No				gory:					
NOD	nesc			R NON-CONFORMAN				Date	
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	Sign Date			Approval Chief Eng	Approval QC Inspecto
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NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES 4.5

Item	Qty -311	Qty -312	Qty -341	Qty -347	Qty -013	Part Number	Description
	Х	,				D206-642-311	SKIDTUBE INSTALLATION, LH
		χ.				D206-642-312	SKIDTUBE INSTALLATION, RH
	1	1	X			D206-642-341	SKIDTUBE
			···	X		D206-642-347	WEARSHOE KIT (REPLACES -343)
	1	1			X	D206-648-013 /	GROUND HANDLING KIT
1			1			D2650-5	SKIDTUBE ASSEMBLY
2A			14			D2651-1	* PLUG (1)
2B			14			D2651-3	* O-RING (1)
3			1			D2646	* AFT CAP (1)
4			2	 		MS27039-1-08	* SCREW (1)
5			2			AN960JD10L	* WASHER (1)
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1			L.—	D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1		L		D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3-41A /	BUSHING
11	16	16				D2652	
12A	8	. 8				MS21042-3	NUT (OR MS21042L3)
12B	8	8				AN960JD10	WASHER *BOLT (2)
13	4	4		<u> </u>	L	AN5-10A (OR AN5-11A)	* BOLT (2)
14	4	44		<u> </u>	ļ	AN5-11A (OR AN5-12A)	WASHER
15	8	8				AN960JD516 AN4-6A	BOLT
16	12	12		<u> </u>			WASHER
17	24	24		├ ──		AN960JD416 MS21042-4	NUT (OR MS21042L4)
18	12	12				10132 1042-4	NOT (OR MOZIO-ZE-Y)
20A			6	6		D3537-1	WEARPAD (REPLACES D2648-3)
21A	<u> </u>		1	1		D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1		D3535-11	WEARSHOE (REPLACES D2656-11)
22B			1	1		D3536-11	GASKET
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)
23B			1	1		D3536-23	GASKET
24A			1	1		D3535-35	WEARSHOE (REPLACES D2656-35)
24B			- 1	-1	_	D3536-35	GASKET
26A			54	54		MS27039C1-08	SCREW
26B			54	54		AN960C10L	WASHER
26C			54			ALS7-1032-130	*INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1		 		D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1		1		D3456-1	WASHER
32	1 4	1				D3457-1 /	WASHER
33	1	1				MS21043-4	NUT
						1	DOLT
34	1	- 1		ļ	1	AN4C5A	BOLT
35	1	1		<u> </u>		AN960C416	WASHER RING (REPLACES D2655)
36	1	. 1		ļ	 	D3413-1	KING (KEPLAGES 02000)
37	10	10		 	1	D2712 .	SET SCREW
38	2	2		1		D2934	SADDLE SPACER
39	2	2		1		D2935	SADDLE SPACER
						5544.54	GHW LUG (REPLACES D2659)
40				<u> </u>	2	D3414-041	
41			L	ļ	4	AN3C37A	BOLT
42					8	D2652	BUSHING
43			<u> </u>	↓	4	MS21043-3	NUT
44		1	I	1	4	AN960C10	WASHER

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 ASSEMBLY ABOVE (2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision:

Date: 09.09.09